

TECHNICAL DATA SHEET

Spray adhesive

Art. no. 0890 100 055

P. Qty.: 1 / 12

Fast-drying contact and assembly adhesive for all lightweight materials

For bonding paper, photos, cardboard, felt, textiles, wood, MDF, chipboard, cork, decorative panels, laminated panels, leather, steel/iron, artificial stone, rigid foam materials (e.g. Styropor®), foam rubber, etc.

Not suitable for PP, PE, PTFE.

In case of doubt, compatibility with the material to be adhered should be verified beforehand by means of testing in an inconspicuous area.



Colour	Beige
Density	0.728 g/cm ³
Smell/fragrance	Characteristic
Min./max. temperature resistance	-40 to +60 °C
Min. flashing point	-41 °C
Container	Aerosol can
Contents	500 ml
Weight of content	360 g
Shelf life from production	12 Month
Silicone-free	Yes

Application area

Ideally suited for the automotive sector, in dealership workshops, in the construction of switch cabinets and ventilation systems, model building and industrial areas. The product can be used as a contact and assembly adhesive.

Application information

Shake can well before use. Thoroughly clean the surfaces to be adhered so that they are free of grease and dust. Depending on the material, roughen the surfaces before gluing (remove sanding dust!). On absorbent substrates (e.g. wood, felt) the application quantity should be increased.

For contact bonding, evenly spray the parts to be adhered at a distance of approx. 20-25 cm and, depending on the application thickness and room temperature, allow to flash off for approx. 5 to 10 minutes. The parts are then aligned and fitted together and pressure is applied. Their positions cannot subsequently be corrected.

For assembly bonding, evenly spray the surfaces to be bonded with adhesive on both sides at a distance of approx. 20-25 cm, but only allow to flash off briefly. The parts are joined together when still damp with adhesive; depending on the material properties, it is possible to correct the bond for a longer period of time. Do not apply a load to the bond until it has reached its final

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strength (approx. 24 hours).

After each spraying procedure, turn the can upside down and spray until only propellant is emitted so that neither the valve riser nor the spray head are blocked by adhesive residues. Wipe off any adhesive on the outlet nozzle.

Notice

- When bonding hard foam/Styrofoam, the adhesive must be applied to a small suitable area first to check compatibility, depending on the type of hard foam; wait for at least 60 minutes to check for any changes or cratering.
- Caution: Not suitable for bonding soft PVC, PVC films and particle board cutting edges. After use, turn the can on its head and spray until the valve is empty.

The usage instructions are recommendations based on the tests we have conducted and on our experience; carry out your own tests before each application. Due to the large number of applications and storage and processing conditions, we do not assume any liability for a specific application result. Insofar as our free customer service provides technical information or acts as an advisory service, no responsibility is assumed by the provision of this service except where the advice or information given falls within the scope of our specified, contractually agreed service or the advisor was acting deliberately. We guarantee the consistent quality of our products. We reserve the right to make technical changes and further develop products. Please observe the technical data sheet!