

# TECHNICAL DATA SHEET

## Decorative trim adhesive tape

**Art. no. 0894 910 1**

P. Qty.: 1

**Double-sided adhesive tape that can withstand high loads, with polyethylene backing and acrylate adhesive**

- Appropriate initial adhesion (tack)
- High final strength
- Very resistant to temperature, ageing, UV and weather
- Excellent solvent and plasticiser resistance
- The compressible, permanently elastic carrier foam creates a high, effective adhesive surface immediately after installation, even on slightly uneven substrates.
- The decorative trim adhesive tape dampens vibrations and enables the various joint expansion coefficients of different materials to be compensated.



Adhesive base	Acrylate
Backing material	Polyethylene foam
Colour	Anthracite (base material)
Thickness	0.8 mm
Adhesive force at 25 mm	19 N
Elongation at break	300 %
Min./max. temperature resistance	-40 to 95 °C
Min./max. surface processing temperature	5 to 40 °C
Min. surface processing temperature	5 °C
Max. surface processing temperature	40 °C
Ultraviolet resistance	Yes
Moisture resistance	Yes
Shelf life from production	24 Month
Conditions to maintain shelf life from production	at 20 °C and 50% humidity
Width	24 mm
Length	10 m

## Application area

For fastening decorative and functional strips, lettering, emblems, panels and brackets in the automotive industry For affixing nameplates to machines In combination with mechanical fastening elements for spoiler mounting

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## Application information

- The surfaces to be adhered must be dry and free from dust, grease and silicone
- To ensure proper adhesion, the tape must be sufficiently pressed to the material to be adhered
- Optimum final strength is achieved after 24 hours
- With sensitive surfaces (e.g. PP, PE, rubber) and porous surfaces (e.g. wood, stone), please carry out preliminary tests
- If plastics containing plasticising additives are to be adhered, the plasticisers may change the adhesive layer. This will impair the strength of the adhesive (preliminary testing required)

## Notice

Recommended processing temperature 18°C to 35°C

The usage instructions are recommendations based on the tests we have conducted and are based on our experience; carry out your own tests before each application. Due to the large number of applications and storage and processing conditions, we do not assume any liability for a specific application result. Insofar as our free customer service provides technical information or acts as an advisory service, no responsibility is assumed by this service except where the advice or information given falls within the scope of our specified, contractually agreed service or the advisor was acting deliberately. We guarantee consistent quality of our products. We reserve the right to make technical changes and further develop products.