

**PART NUMBER****PFF5-620****DESCRIPTION****FRONT LOWER CONTROL ARM INNER BUSH****INSTALLATION GUIDE****Contents (parts per pack):**

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|--------------------------|---|
| 2 x Polyurethane Bushes | 2 x Zinc-Plated Mild Steel Outer Shells |
| 4 x Plated Washers | 2 x Stainless Steel Sleeves |
| 1 x PTFE/Silicone Grease | |

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the original bushes from the arm including its outer shell.
2. Clean any dirt and corrosion from the bore of the arm, removing any sharp edges or burrs with a suitable file.
3. Press the outer shell into the arm, leading end first, until flush on both sides.
4. Apply a small amount of washing-up liquid to the outside of the polyurethane bush to aid installation, then press the bush into the outer shell.
5. Apply some of the supplied grease to the bore of the bush, then insert the metal sleeve.
6. Place the washers either side of the bush and refit the arm to the vehicle. Tighten all fasteners to the vehicle manufacturer's recommended torque settings.

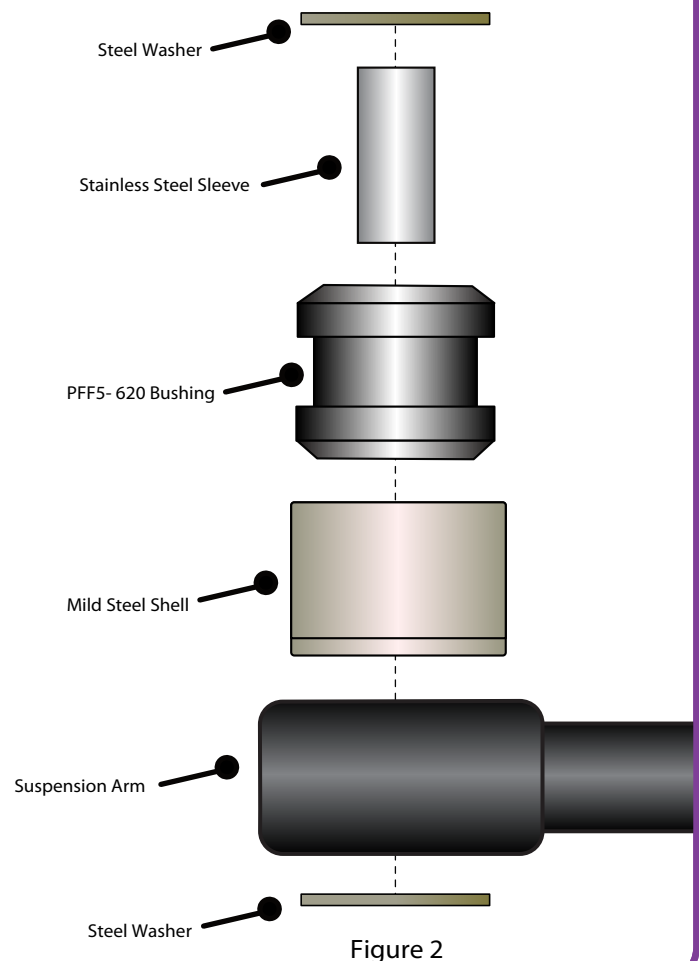


Figure 1

Figure 2